

What Are Hex Nut Used For?

Engineering Hardware & Fasteners · engineeringhardware.com/applications/cad-svg-061-hexnut

[Fasteners](#) [Nuts](#) [Hex Nut](#) — [GB/T 6170 / ISO 4032 \(Series 061\)](#)/Applications

[Nuts](#) · [GB/T 6170 / ISO 4032](#) · [Application guide](#)

Typical applications, the industries that specify hex nut, and how to choose the right size, material and finish for the joint.

Hex Nuts are used for the clamped counter-face of a bolted joint. They are manufactured to GB/T 6170 / ISO 4032, and the choice of size, property class and finish is driven by the load in the joint and the environment it sits in.

Primary duty

The clamped counter-face of a bolted joint

Governing standard

GB/T 6170 / ISO 4032

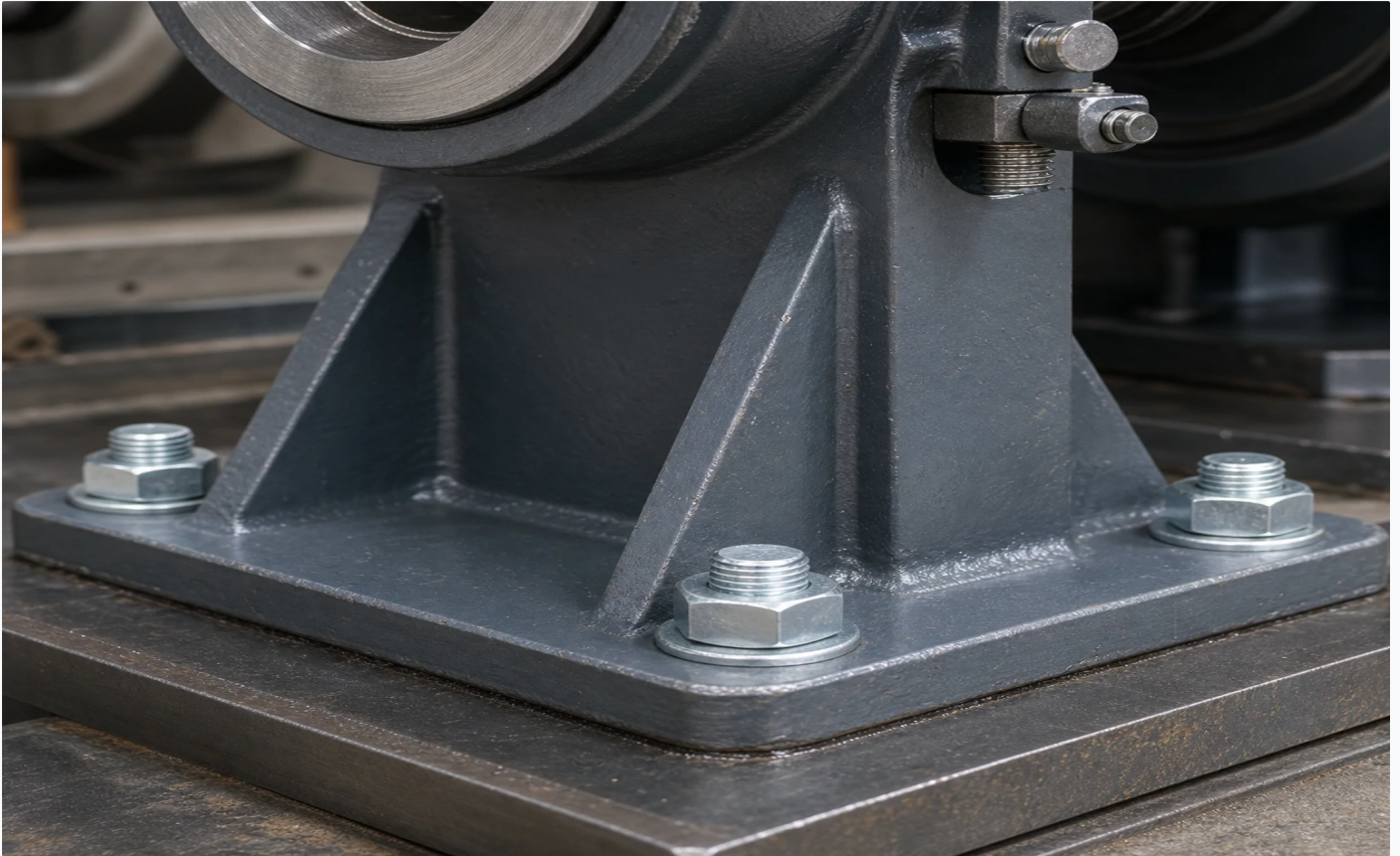
Thread size range

M3 to M36

Category

Nuts

Application notes are general engineering guidance. Verify the property class and any approval requirement against your own design calculation.



The primary duty of Hex Nuts is the clamped counter-face of a bolted joint. Below: the sectors that specify them in volume, the checklist used to select the right size and material for the application, installation notes, and the known limits of the type. Stocked across roughly M3 to M36, they cover general to heavy-duty work.

Typical Applications for Hex Nut — GB/T 6170 / ISO 4032 (Series 061)

The most common settings where these are specified:

- **Maintenance & repair (MRO):** a stocked size for servicing existing plant where the original fastener spec must be matched.
- **Fabrication & metalwork:** bench and on-site assembly of steel frames, enclosures and weldments.
- **Bolted joints:** the clamping counter-face on studs and bolts across every assembly type.
- **Vibration-prone equipment:** where a locking or flanged style resists loosening.
- **Frames & weldments:** captive or welded options for repeatable assembly.

How to Specify Hex Nut — GB/T 6170 / ISO 4032 (Series 061) for Your Application

- **Size:** Match the nominal size to the mating thread or hole. This product spans M3-M36; check the full table below for the exact dimensions of each size.

- **Locking & grade:** Match the strength grade to the bolt, and choose a locking style (nyloc, all-metal, serrated flange) if the joint sees vibration.
- **Environment:** For damp, coastal or chemical exposure prefer A4/316 stainless or a suitable coating; indoors, plated steel or A2 is usually sufficient.
- **Standard:** This product is supplied to GB/T 6170 / ISO 4032. Quoting the standard on your order guarantees interchangeable dimensions between suppliers.

Installation & Assembly Practice

- Run the nut down by hand before applying the wrench to catch cross-threading early.
- Tighten the nut rather than the bolt head where access allows — the torque-to-preload relation is more consistent.
- For locking styles, note that nyloc inserts are single-use in critical joints and lose grip above roughly 120 °C.

Common Selection Mistakes with Hex Nut — GB/T 6170 / ISO 4032 (Series 061)

- Pairing a high-class bolt with a lower-class nut — the nut strips before the bolt reaches proof load; the nut class must meet or exceed the bolt class.
- Using a plain nut with a spring washer in severe vibration instead of a prevailing-torque locking nut.
- Re-using nyloc nuts in critical joints.

Where Hex Nut — GB/T 6170 / ISO 4032 (Series 061) Are Not the Right Choice

Not on their own — they need a matching bolt or stud — and a plain nut is not a substitute for a locking type under heavy vibration.

Technical Drawing

Customize the parameters below — every spec field is editable, and the drawing redraws to match the values you choose.

Changing the size will snap the other fields to that size's standard values; you can then override any individual value.

Sends the selected values to the quote form below.

Request a Quote

The form below follows the current technical drawing configuration. Change the drawing values above and the request details update automatically.

Dimensions & Specifications (GB/T 6170 / ISO 4032)

Size	Pitch (mm)	Width across flats s (mm)	Width across corners e (mm)	Nut height m (mm)	Reference standard
M3	0.5	5.5	6.01	2.4	ISO 4032 / GB/T 6170
M4	0.7	7.0	7.66	3.2	ISO 4032 / GB/T 6170
M5	0.8	8.0	8.79	4.7	ISO 4032 / GB/T 6170
M6	1.0	10.0	11.05	5.2	ISO 4032 / GB/T 6170
M8	1.25	13.0	14.38	6.8	ISO 4032 / GB/T 6170
M10	1.5	16.0	17.77	8.4	ISO 4032 / GB/T 6170
M12	1.75	18.0	20.03	10.8	ISO 4032 / GB/T 6170
M14	2.0	21.0	23.36	12.8	ISO 4032 / GB/T 6170
M16	2.0	24.0	26.75	14.8	ISO 4032 / GB/T 6170
M18	2.5	27.0	30.14	15.8	ISO 4032 / GB/T 6170
M20	2.5	30.0	33.53	18.0	ISO 4032 / GB/T 6170
M24	3.0	36.0	39.98	21.5	ISO 4032 / GB/T 6170
M30	3.5	46.0	50.85	25.6	ISO 4032 / GB/T 6170
M36	4.0	55.0	60.79	31.0	ISO 4032 / GB/T 6170

Video: What Are Hex Nut Used For? in use



► Watch video: <https://www.youtube.com/watch?v=ilbQOxMfYQg>

[How to Use Hex Jam Nuts | Fasteners 101](#)

Third-party video, selected automatically for this topic. It is not produced by Engineering Hardware and is not a specification source — use the tables on this page for dimensional data.

Inside the plant

Manufactured in our own plant

This part is cold-formed, threaded, heat-treated and finished in-house. The stages below are where its class and finish are actually decided.

1.



01

Cold heading

Wire rod is drawn to size and cold-formed into blanks. Forming rather than cutting keeps the grain flow continuous around the head, which is where a bolt is most likely to fail.

Head dimensions and under-head radius checked at set-up and per shift.



2.

02

Thread rolling

Threads are rolled between hardened dies rather than cut. Rolled threads are stronger in fatigue than cut threads and hold pitch and flank angle far more consistently across a batch.

Go / no-go ring gauges to ISO 965 tolerance class 6g.

3.



03

Heat treatment

Quench-and-temper brings carbon and alloy steel to the property class ordered — 8.8, 10.9 or 12.9 — with the furnace charge tracked so a finished lot can be traced back to it.

Core hardness and tensile tested per lot to ISO 898-1.

4.



04

Surface treatment

Zinc, zinc-nickel, hot-dip galvanizing, black oxide, phosphate and Dacromet, selected against the service environment rather than against the price list.

Coating thickness and neutral salt spray hours to ISO 9227.

Frequently Asked Questions

Which industries use Hex Nut — GB/T 6170 / ISO 4032 (Series 061)?

They are commonly specified in bolted joints, vibration-prone equipment and frames & weldments, among other sectors.

How do I choose the right size of Hex Nut — GB/T 6170 / ISO 4032 (Series 061)?

Match the nominal size to the mating thread or hole. This product is available from M3 to M36; the full dimension table on this page lists each size.

Do Hex Nut — GB/T 6170 / ISO 4032 (Series 061) need a locking feature?

If the joint sees vibration or cyclic load, use a locking style (nyloc, all-metal lock, or serrated flange) or a thread-locking adhesive.

For static joints a standard nut tightened correctly is usually sufficient.

What material should Hex Nut — GB/T 6170 / ISO 4032 (Series 061) be for outdoor use?

For damp, coastal or chemical environments specify A4 (316) stainless or a suitably coated steel. For indoor or dry use, A2 (304) stainless or zinc-plated steel is normally adequate.

Can I get a quote for Hex Nut — GB/T 6170 / ISO 4032 (Series 061) in the size and material I need?

Yes. Use the technical drawing and quote form on this page to set the size and options, then send the exact configuration to our team for pricing and lead time.

Related Pages

Product page: [Hex Nut — GB/T 6170 / ISO 4032 \(Series 061\) — specifications & sizes](#)

Hex Nut — GB/T 6170 / ISO 4032 (Series 061) Specification Guides

- [M3 Hex Nut — GB/T 6170 / ISO 4032 \(Series 061\) size guide](#)
- [A4 stainless Hex Nut — GB/T 6170 / ISO 4032 \(Series 061\)](#)

Related Fastener Applications

- [All-Metal Lock Nuts applications](#)
- [All-Metal Prevailing Torque Hex Lock Nut \(Type 1\) — GB/T 6184 / ISO 7042 \(Series 047\) applications](#)
- [Cap \(Acorn\) Nuts applications](#)
- [Castellated Hex Nut — GB/T 6180 / ISO 7036 \(Series 048\) applications](#)
- [Custom Slotted Round Nut — GB/T 812 \(Series 070\) applications](#)
- [Hex Flange Nuts applications](#)