

# A2 (304) Stainless Steel Blind (Pop) Rivets

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A2 Stainless Steel Blind (Pop) Rivets are supplied to ISO 3506 group A2 (304 / 1.4301), commonly supplied A2-70. Corrosion behaviour is good general corrosion resistance, the material is largely non-magnetic, and the usable service range is approx. -200 °C to +400 °C, subject to the property class and the joint. In practice this grade is the most common stainless group for indoor and general outdoor fasteners.

## Grade

ISO 3506 group A2 (304 / 1.4301), commonly supplied A2-70

## Corrosion resistance

Good general corrosion resistance

## Magnetic response

Largely non-magnetic

## Service temperature

approx. -200 °C to +400 °C, subject to the property class and the joint

Property values are typical for the grade. Certified mechanical test data is available on request for production orders.



Blind (Pop) Rivets manufactured in A2 Stainless Steel (ISO 3506 group A2 (304 / 1.4301), commonly supplied A2-70) are dimensioned to ISO 15977 / DIN 7337. The sections below give the mechanical and physical properties of the grade, its behavior in corrosive and elevated-temperature service, and the full size table.

## Why Choose A2 Stainless Steel for Blind (Pop) Rivets

The most common stainless group for indoor and general outdoor fasteners. For blind (pop) rivets, this matters when good general corrosion resistance is the primary requirement.

## Mechanical & Physical Properties

|                                 |                                                                         |
|---------------------------------|-------------------------------------------------------------------------|
| <b>Grade designation</b>        | ISO 3506 group A2 (304 / 1.4301), commonly supplied A2-70               |
| <b>Magnetic response</b>        | Largely non-magnetic                                                    |
| <b>Service temperature</b>      | approx. -200 °C to +400 °C, subject to the property class and the joint |
| <b>Corrosion characteristic</b> | Good general corrosion resistance                                       |

## Corrosion Behavior in Service

A2 (304) gives excellent atmospheric and most-water corrosion resistance and is the most common stainless for Blind (Pop) Rivets in indoor and general outdoor service. In chloride-bearing environments (marine air, road salt, swimming pools) consider stepping up to A4 (316).

## Comparable Grades

For Blind (Pop) Rivets, the alternative stainless grade is A4 (316). A2 (304) suits general indoor and outdoor service; A4 (316) adds molybdenum for marine and chloride environments. Where higher strength matters more than corrosion, switch to plated alloy-steel class 8.8 or 10.9.

## Using Stainless Fasteners in Aluminum

Stainless steel is more noble than aluminum, so in the presence of an electrolyte — rain, condensation, salt spray — the aluminum becomes the anode and corrodes at the joint. The effect is driven by the area ratio: a small stainless fastener in a large aluminum section is normally acceptable, while a large stainless fastener in thin aluminum is not. Where the joint is wet, isolate the two metals with a coated or nylon washer and a sealant, or specify an aluminum or coated fastener instead.

## Sizes of Blind (Pop) Rivets Available in A2 Stainless Steel

| Nominal diameter (mm) | Grip range (mm) | Cap diameter dk (mm) | Free length (mm) | Body / mandrel material | Reference standard | Notes                                |
|-----------------------|-----------------|----------------------|------------------|-------------------------|--------------------|--------------------------------------|
| 2.4                   | 0.5~3.0         | 5.0                  | 7.0              | Aluminum / aluminum     | ISO 15977/15978    | Use drill of diameter +0.1 to 0.2 mm |
| 2.4                   | 0.5~3.0         | 5.0                  | 7.0              | Aluminum / steel        | ISO 15977/15978    | Use drill of diameter +0.1 to 0.2 mm |
| 3.0                   | 0.5~4.0         | 6.0                  | 8.0              | Aluminum / aluminum     | ISO 15977/15978    | Use drill of diameter +0.1 to 0.2 mm |
| 3.0                   | 0.5~4.0         | 6.0                  | 8.0              | Aluminum / steel        | ISO 15977/15978    | Use drill of diameter +0.1 to 0.2 mm |
| 3.2                   | 0.5~6.0         | 6.4                  | 10.0             | Aluminum / aluminum     | ISO 15977/15978    | Use drill of diameter +0.1 to 0.2 mm |
| 3.2                   | 0.5~6.0         | 6.4                  | 10.0             | Stainless / stainless   | ISO 15977/15978    | Use drill of diameter +0.1 to 0.2 mm |
| 4.0                   | 0.5~6.0         | 8.0                  | 12.0             | Aluminum / aluminum     | ISO 15977/15978    | Use drill of diameter +0.1 to 0.2 mm |
| 4.0                   | 0.5~6.0         | 8.0                  | 12.0             | Aluminum / steel        | ISO 15977/15978    | Use drill of diameter +0.1 to 0.2 mm |
| 4.0                   | 0.5~6.0         | 8.0                  | 12.0             | Stainless / stainless   | ISO 15977/15978    | Use drill of diameter +0.1 to 0.2 mm |
| 4.8                   | 0.5~8.0         | 9.5                  | 14.0             | Aluminum / aluminum     | ISO 15977/15978    | Use drill of diameter +0.1 to 0.2 mm |
| 4.8                   | 0.5~8.0         | 9.5                  | 14.0             | Aluminum / steel        | ISO 15977/15978    | Use drill of diameter +0.1 to 0.2 mm |
| 4.8                   | 0.5~8.0         | 9.5                  | 14.0             | Stainless / stainless   | ISO 15977/15978    | Use drill of diameter +0.1 to 0.2 mm |
| 5.0                   | 1.0~10.0        | 10.0                 | 16.0             | Aluminum / aluminum     | ISO 15977/15978    | Use drill of diameter +0.1 to 0.2 mm |
| 6.0                   | 1.5~12.0        | 12.0                 | 18.0             | Aluminum / aluminum     | ISO 15977/15978    | Use drill of diameter +0.1 to 0.2 mm |
| 6.0                   | 1.5~12.0        | 12.0                 | 18.0             | Aluminum / steel        | ISO 15977/15978    | Use drill of diameter +0.1 to 0.2 mm |

## Technical Drawing

Customize the parameters below — every spec field is editable, and the drawing redraws to match the values you choose.

Changing the size will snap the other fields to that size's standard values; you can then override any individual value.

Sends the selected values to the quote form below.

## Request a Quote

The form below follows the current technical drawing configuration. Change the drawing values above and the request details update automatically.

## Dimensions & Specifications (ISO 15977 / DIN 7337)

| Nominal diameter (mm) | Grip range (mm) | Cap diameter dk (mm) | Free length (mm) | Body / mandrel material | Reference standard | Notes                                |
|-----------------------|-----------------|----------------------|------------------|-------------------------|--------------------|--------------------------------------|
| 2.4                   | 0.5~3.0         | 5.0                  | 7.0              | Aluminum / aluminum     | ISO 15977/15978    | Use drill of diameter +0.1 to 0.2 mm |
| 2.4                   | 0.5~3.0         | 5.0                  | 7.0              | Aluminum / steel        | ISO 15977/15978    | Use drill of diameter +0.1 to 0.2 mm |
| 3.0                   | 0.5~4.0         | 6.0                  | 8.0              | Aluminum / aluminum     | ISO 15977/15978    | Use drill of diameter +0.1 to 0.2 mm |
| 3.0                   | 0.5~4.0         | 6.0                  | 8.0              | Aluminum / steel        | ISO 15977/15978    | Use drill of diameter +0.1 to 0.2 mm |
| 3.2                   | 0.5~6.0         | 6.4                  | 10.0             | Aluminum / aluminum     | ISO 15977/15978    | Use drill of diameter +0.1 to 0.2 mm |
| 3.2                   | 0.5~6.0         | 6.4                  | 10.0             | Stainless / stainless   | ISO 15977/15978    | Use drill of diameter +0.1 to 0.2 mm |
| 4.0                   | 0.5~6.0         | 8.0                  | 12.0             | Aluminum / aluminum     | ISO 15977/15978    | Use drill of diameter +0.1 to 0.2 mm |
| 4.0                   | 0.5~6.0         | 8.0                  | 12.0             | Aluminum / steel        | ISO 15977/15978    | Use drill of diameter +0.1 to 0.2 mm |
| 4.0                   | 0.5~6.0         | 8.0                  | 12.0             | Stainless / stainless   | ISO 15977/15978    | Use drill of diameter +0.1 to 0.2 mm |
| 4.8                   | 0.5~8.0         | 9.5                  | 14.0             | Aluminum / aluminum     | ISO 15977/15978    | Use drill of diameter +0.1 to 0.2 mm |
| 4.8                   | 0.5~8.0         | 9.5                  | 14.0             | Aluminum / steel        | ISO 15977/15978    | Use drill of diameter +0.1 to 0.2 mm |
| 4.8                   | 0.5~8.0         | 9.5                  | 14.0             | Stainless / stainless   | ISO 15977/15978    | Use drill of diameter +0.1 to 0.2 mm |
| 5.0                   | 1.0~10.0        | 10.0                 | 16.0             | Aluminum / aluminum     | ISO 15977/15978    | Use drill of diameter +0.1 to 0.2 mm |
| 6.0                   | 1.5~12.0        | 12.0                 | 18.0             | Aluminum / aluminum     | ISO 15977/15978    | Use drill of diameter +0.1 to 0.2 mm |

| Nominal diameter (mm) | Grip range (mm) | Cap diameter dk (mm) | Free length (mm) | Body / mandrel material | Reference standard | Notes                                |
|-----------------------|-----------------|----------------------|------------------|-------------------------|--------------------|--------------------------------------|
| 6.0                   | 1.5~12.0        | 12.0                 | 18.0             | Aluminum / steel        | ISO 15977/15978    | Use drill of diameter +0.1 to 0.2 mm |

## Materials & Grades

Select a material class to see the grades we supply it in. Each designation is listed with its ISO/EN, AISI/SAE, JIS and GB equivalents.

[Stainless Steel](#)
[38 Carbon Steel](#)
[66 Alloy Steel](#)
[41 Bearing Steel](#)
[5 Spring Steel](#)
[25 Aluminum and Aluminum Alloys](#)
[21 Brass](#)
[17 Bronze](#)
[11 Copper](#)
[8 Titanium and Titanium Alloys](#)
[18 Nickel and Nickel Alloys](#)
[22 Iron-Nickel and High-Temperature Alloys](#)
[10 Tool Steel and Specialty Hardened Steel](#)
[9 Structural and Construction Steel](#)
[9](#)

### Stainless Steel

#### Austenitic Stainless Steel

- A1 AISI 303 · SAE 303 · SUS303 · EN 1.4305 · X8CrNiS18-9
- A2 AISI 304 · SAE 304 · SUS304 · EN 1.4301 · X5CrNi18-10 · 06Cr19Ni10
- 304L AISI 304L · SUS304L · EN 1.4307 · X2CrNi18-9 · 022Cr19Ni10
- 302 AISI 302 · SUS302 · EN 1.4310
- 305 AISI 305 · SUS305 · EN 1.4303
- A4 AISI 316 · SAE 316 · SUS316 · EN 1.4401 · X5CrNiMo17-12-2 · 06Cr17Ni12Mo2
- 316L AISI 316L · SUS316L · EN 1.4404 · X2CrNiMo17-12-2 · 022Cr17Ni12Mo2
- 321 AISI 321 · SUS321 · EN 1.4541 · X6CrNiTi18-10
- 310 / 310S AISI 310 · AISI 310S · SUS310S · EN 1.4845
- 302HQ AISI 302HQ
- A3
- A5
- 347 AISI 347 · SUS347 · EN 1.4550 · X6CrNiNb18-10
- 309 / 309S AISI 309 · AISI 309S · SUS309S

#### Martensitic Stainless Steel

- AISI 410 SUS410 · EN 1.4006 · X12Cr13 · 12Cr13
- AISI 420 SUS420J1 · SUS420J2 · EN 1.4021 · EN 1.4028 · 20Cr13 · 30Cr13
- AISI 431 SUS431 · EN 1.4057 · X17CrNi16-2
- C1

- C3
- C4
- AISI 440A
- AISI 440B
- AISI 440C SUS440C · EN 1.4125

### **Ferritic Stainless Steel**

- AISI 430 SUS430 · EN 1.4016 · X6Cr17 · 10Cr17
- F1
- AISI 434
- AISI 444

### **Precipitation-Hardening Stainless Steel**

- 17-4 PH AISI 630 · UNS S17400 · SUS630 · EN 1.4542 · X5CrNiCuNb16-4
- 15-5 PH UNS S15500
- 17-7 PH UNS S17700

### **Duplex and Super Duplex Stainless Steel**

- Duplex 2205 UNS S31803 · UNS S32205 · EN 1.4462
- Super Duplex 2507 UNS S32750 · EN 1.4410
- D2
- D4
- D6
- D8
- Lean Duplex 2101 UNS S32101
- Super Duplex S32760 UNS S32760 · EN 1.4501

### **Carbon Steel**

#### **Low-Carbon Steel**

- SAE 1006
- SAE 1008
- SAE 1010
- SAE 1018
- SAE 1020
- Q195

- Q235
- SAE 1012
- SAE 1015
- Q215
- ML08
- ML08AI
- ML10
- ML15
- ML20
- SWRCH6A
- SWRCH8A
- SWRCH10A
- SWRCH12A
- SWRCH15A
- SWRCH18A

### **Medium-Carbon Steel**

- SAE 1035
- SAE 1045
- S45C
- C45
- SAE 1030
- SAE 1040
- SAE 1050
- 30
- 35
- 40
- 45
- 50
- S35C
- S40C
- S50C
- C35
- C40

## High-Carbon Steel

- SAE 1060
- SAE 1070
- 65Mn
- SAE 1065
- SAE 1075
- SAE 1080
- SAE 1085
- SAE 1090
- SAE 1095
- 60
- 65
- 70
- 75
- 80
- 85

## Cold-Heading Steel

- SWRCH22A
- 10B21
- SWRCH22K
- SWRCH25K
- SWRCH30K
- SWRCH35K
- SWRCH40K
- ML20Mn
- ML25
- ML30
- ML35
- ML40
- 15B25

## **Alloy Steel**

### **Chromium Steel**

- 40Cr
- 45Cr
- AISI 5140
- SAE 5140
- AISI 5120
- SAE 5120
- SCr420
- SCr440

### **Chromium-Molybdenum Steel**

- 35CrMo
- 42CrMo
- AISI 4140
- SCM435
- SCM440
- 42CrMo4
- 30CrMo
- AISI 4130
- SAE 4130
- SAE 4140
- AISI 4142
- AISI 4145
- SCM415
- SCM420
- SCM445
- EN 1.7220
- EN 1.7225
- 25CrMo4
- 34CrMo4

### **Nickel-Chromium-Molybdenum Steel**

- AISI 4340

- SAE 4340
- 40CrNiMo
- SNCM439
- EN 1.6511
- 36CrNiMo4

### **Boron Alloy Steel**

- 10B22
- 10B21
- 15B21
- 15B25
- 20MnTiB
- 20Mn2B
- 35VB
- 40MnB

### **Bearing Steel**

#### **Bearing Steel**

- GCr15
- AISI 52100 SAE 52100 · UNS G52986
- SUJ2
- 100Cr6 EN 1.3505
- GCr15SiMn

### **Spring Steel**

#### **Carbon Spring Steel**

- SAE 1065
- SAE 1070
- SAE 1075
- SAE 1080
- SAE 1095
- 65
- 70
- 75

- 80
- 65Mn

### **Silicon-Manganese Spring Steel**

- 60Si2Mn
- 60Si2MnA
- SUP6
- SUP7

### **Chromium-Vanadium Spring Steel**

- 50CrVA
- SAE 6150
- AISI 6150
- SUP10

### **Stainless Spring Steel**

- AISI 301
- SUS301
- EN 1.4310
- AISI 302
- AISI 304
- AISI 316
- 17-7 PH

## **Aluminum and Aluminum Alloys**

### **Commercially Pure Aluminum**

- 1050
- 1060
- 1070
- 1100

### **2xxx Series Aluminum**

- 2024
- 2011
- 2014

- 2017

### **5xxx Series Aluminum**

- 5052
- 5083
- 5754

### **6xxx Series Aluminum**

- 6061
- 6061-T6
- 6063
- 6082
- 6082-T6

### **7xxx Series Aluminum**

- 7075
- 7075-T6
- 7005
- 7050
- 7075-T73

## **Brass**

### **Free-Cutting Brass**

- C36000
- H62
- HPb59-1
- C3601
- C3602
- C3604
- CuZn36Pb3
- CuZn39Pb3
- EN CW614N
- EN CW617N
- H65

### **Lead-Free Brass**

- C69300
- C27450
- CW510L
- CW511L

### **Naval Brass**

- C46400
- CuZn39Sn1

### **Bronze**

#### **Silicon Bronze**

- C65500
- C65100
- C65600

#### **Phosphor Bronze**

- C51000
- C52100
- CuSn6
- CuSn8

#### **Aluminum Bronze**

- C95400
- C95500
- C63000
- CuAl10Ni5Fe4

### **Copper**

#### **Copper**

- C11000
- T2
- C10100

- C10200
- C12200
- T1
- TU1
- TU2

## **Titanium and Titanium Alloys**

### **Commercially Pure Titanium**

- Grade 2
- Grade 1
- Grade 3
- Grade 4
- TA1
- TA2
- TA3

### **Alpha-Beta Titanium Alloys**

- Grade 5
- Ti-6Al-4V
- TC4
- UNS R56400

### **Low-Interstitial Grade**

- Grade 23
- Ti-6Al-4V ELI
- UNS R56407

### **Other Titanium Fastener Alloys**

- Ti-6Al-6V-2Sn
- Ti-6Al-2Sn-4Zr-2Mo
- Beta-C titanium
- Ti-10V-2Fe-3Al

## Nickel and Nickel Alloys

### Commercially Pure Nickel

- Nickel 200
- UNS N02200
- Nickel 201
- UNS N02201

### Inconel Alloys

- Inconel 625 UNS N06625
- Inconel 718 UNS N07718
- Inconel 600 UNS N06600
- Inconel 601 UNS N06601
- Inconel 686 UNS N06686
- Inconel X-750 UNS N07750

### Monel Alloys

- Monel 400 UNS N04400
- Monel K-500 UNS N05500

### Hastelloy Alloys

- Hastelloy C-276 UNS N10276
- Hastelloy C-22 UNS N06022
- Hastelloy B-2 UNS N10665
- Hastelloy B-3 UNS N10675
- Hastelloy X UNS N06002

### Other Nickel Alloys

- Alloy 20 UNS N08020
- Alloy 625
- Alloy 718
- Alloy 825 UNS N08825
- Alloy 925 UNS N09925

## Iron-Nickel and High-Temperature Alloys

### A286

- A-286
- UNS S66286
- EN 1.4980

### Invar

- Invar 36
- Alloy 36
- UNS K93600
- FeNi36

### Alloy 42

- Alloy 42
- UNS K94100
- FeNi42

## Tool Steel and Specialty Hardened Steel

### Tool Steel and Specialty Hardened Steel

- AISI D2
- AISI H13
- SKD11
- Cr12MoV
- AISI O1
- AISI A2
- AISI S7
- SKD61
- 9CrSi

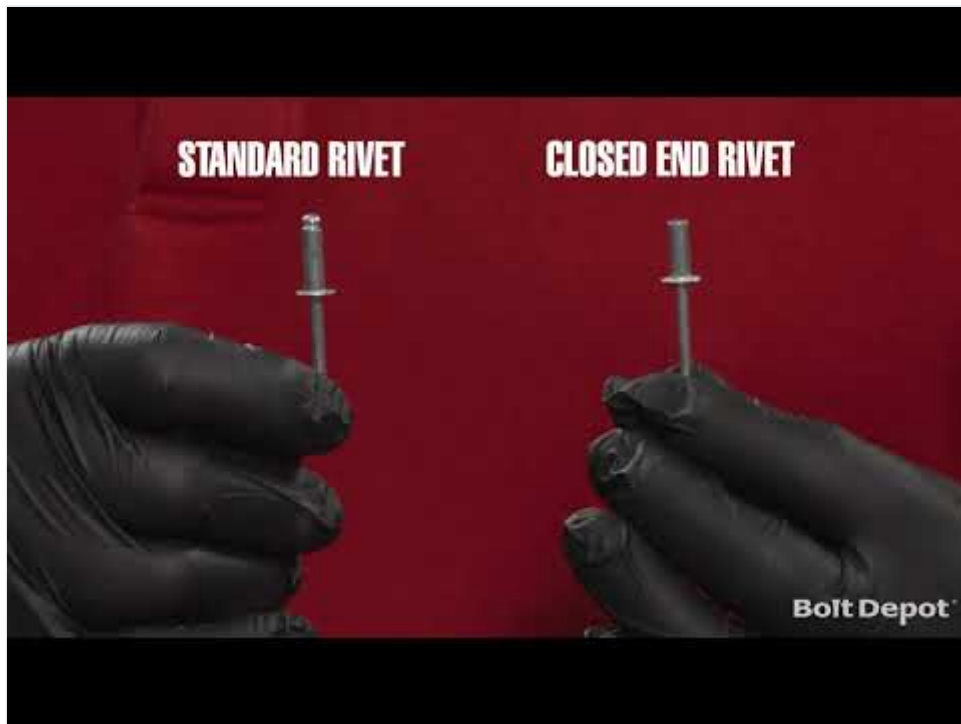
## Structural and Construction Steel

### Structural and Construction Steel

- ASTM A36

- Q235B
- Q355B
- S355JR
- Q235C
- Q355C
- S235JR
- S275JR
- S355J2

## Video: A2 (304) Stainless Steel Blind (Pop) Rivets



► Watch video: [https://www.youtube.com/watch?v=JT\\_5dYdraog](https://www.youtube.com/watch?v=JT_5dYdraog)

Third-party video, selected automatically for this topic. It is not produced by Engineering Hardware and is not a specification source — use the tables on this page for dimensional data.

Inside the plant

## Manufactured in our own plant

This part is cold-formed, threaded, heat-treated and finished in-house. The stages below are where its class and finish are actually decided.

1.



01

### **Cold heading**

Wire rod is drawn to size and cold-formed into blanks. Forming rather than cutting keeps the grain flow continuous around the head, which is where a bolt is most likely to fail.

Head dimensions and under-head radius checked at set-up and per shift.



2.

02

## Thread rolling

Threads are rolled between hardened dies rather than cut. Rolled threads are stronger in fatigue than cut threads and hold pitch and flank angle far more consistently across a batch.

Go / no-go ring gauges to ISO 965 tolerance class 6g.

3.



03

### Heat treatment

Quench-and-temper brings carbon and alloy steel to the property class ordered — 8.8, 10.9 or 12.9 — with the furnace charge tracked so a finished lot can be traced back to it.

Core hardness and tensile tested per lot to ISO 898-1.

4.



04

### Surface treatment

Zinc, zinc-nickel, hot-dip galvanizing, black oxide, phosphate and Dacromet, selected against the service environment rather than against the price list.

Coating thickness and neutral salt spray hours to ISO 9227.

## Frequently Asked Questions

Can A2 Stainless Steel Blind (Pop) Rivets gall during installation?

Yes — stainless on stainless is prone to thread galling under load, especially at smaller sizes. Use an anti-galling lubricant or wax thread compound, and slow the tightening rate where possible.

Is A2 Stainless Steel food-grade?

A2 (304) is widely accepted for food contact in non-chloride environments; A4 (316) is preferred where chlorides are present.

Can A2 Stainless Steel Blind (Pop) Rivets be used with aluminum?

Yes, but stainless drives mild galvanic corrosion of aluminum in wet service — isolate with a coating, sleeve or paint, or accept the trade-off if the joint is dry and indoor.

What's the service temperature limit for A2 Stainless Steel?

The practical service range is approx. -200 °C to +400 °C, subject to the property class and the joint.

How do I request a quotation?

Use the technical drawing on this page to pick the exact configuration, then submit it with the quote form. We respond within one business day.

## Related Pages

[View the full Blind \(Pop\) Rivets page](#)

### More Blind (Pop) Rivets Guides

- [A4 Stainless Steel Blind \(Pop\) Rivets](#)