

PTFE O-Ring Seal

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Fasteners/Seals/O-Ring Seal — ISO / DIN (Series 159)/PTFE O-Ring Seal

Seals · ISO / DIN

Temperature range, chemical and fluid compatibility, hardness and the full dimensional range for this compound.

PTFE O-Ring Seal are supplied to polytetrafluoroethylene (thermoplastic, not an elastomer). Corrosion behaviour is near-universal chemical resistance; no elastic recovery, so it is used as a back-up or energised seal, the material is non-magnetic, and the usable service range is approx. -200 °C to +260 °C. In practice this grade is chosen for chemical service and low friction rather than for elastic sealing.

Grade

polytetrafluoroethylene (thermoplastic, not an elastomer)

Corrosion resistance

Near-universal chemical resistance; no elastic recovery, so it is used as a back-up or energised seal

Magnetic response

Non-magnetic

Service temperature

approx. -200 °C to +260 °C

Property values are typical for the grade. Certified mechanical test data is available on request for production orders.



Material specification page for o-ring seal in PTFE. Covers the grade designation (polytetrafluoroethylene (thermoplastic, not an elastomer)), corrosion and magnetic behavior, comparable grades and their trade-offs, and the sizes available to ISO / DIN.

Why Choose PTFE for O-Ring Seal — ISO / DIN (Series 159)

Chosen for chemical service and low friction rather than for elastic sealing. For o-ring seal — iso / din (series 159), this matters when near-universal chemical resistance; no elastic recovery, so it is used as a back-up or energised seal is the primary requirement.

Mechanical & Physical Properties

Grade designation	polytetrafluoroethylene (thermoplastic, not an elastomer)
Magnetic response	Non-magnetic
Service temperature	approx. -200 °C to +260 °C
Corrosion characteristic	Near-universal chemical resistance; no elastic recovery, so it is used as a back-up or energised seal

Corrosion Behavior in Service

Carbon and alloy steel o-ring seal — iso / din (series 159) require a coating for corrosion protection. Zinc plating (with or without passivation) is the most common; hot-dip galvanizing is used for outdoor structural service; black-oxide is mainly a tarnish-prevention finish for tool-room use.

Comparable Grades

For o-ring seal — iso / din (series 159), consider an energised or spring-loaded PTFE seal where recovery is required, or FKM where the chemistry allows an elastomer. Elastomer selection is decided by the medium, the temperature range and whether the seal is static or dynamic — not by strength.

Sizes of O-Ring Seal — ISO / DIN (Series 159) Available in PTFE

Inner diameter d1 (mm)	Outer diameter d2 (mm)	Wire dia (mm)	Material	Working temp range	Reference standard
5	9	2	NBR 70	-30 to +110 C	ISO 3601 / GB/T 3452
8	12	2	NBR 70	-30 to +110 C	ISO 3601 / GB/T 3452
10	16	3	NBR 70	-30 to +110 C	ISO 3601 / GB/T 3452
15	21	3	NBR 70	-30 to +110 C	ISO 3601 / GB/T 3452
20	26	3	NBR 70	-30 to +110 C	ISO 3601 / GB/T 3452
25	33	4	NBR 70	-30 to +110 C	ISO 3601 / GB/T 3452
30	38	4	NBR 70	-30 to +110 C	ISO 3601 / GB/T 3452
40	50	5	NBR 70	-30 to +110 C	ISO 3601 / GB/T 3452
50	60	5	NBR 70	-30 to +110 C	ISO 3601 / GB/T 3452
60	72	6	NBR 70	-30 to +110 C	ISO 3601 / GB/T 3452
80	92	6	NBR 70	-30 to +110 C	ISO 3601 / GB/T 3452
100	114	7	NBR 70	-30 to +110 C	ISO 3601 / GB/T 3452

Technical Drawing

Customize the parameters below — every spec field is editable, and the drawing redraws to match the values you choose.

Changing the size will snap the other fields to that size's standard values; you can then override any individual value.

Sends the selected values to the quote form below.

Request a Quote

The form below follows the current technical drawing configuration. Change the drawing values above and the request details update automatically.

Dimensions & Specifications (ISO / DIN)

Inner diameter d1 (mm)	Outer diameter d2 (mm)	Wire dia (mm)	Material	Working temp range	Reference standard
5	9	2	NBR 70	-30 to +110 C	ISO 3601 / GB/T 3452
8	12	2	NBR 70	-30 to +110 C	ISO 3601 / GB/T 3452
10	16	3	NBR 70	-30 to +110 C	ISO 3601 / GB/T 3452
15	21	3	NBR 70	-30 to +110 C	ISO 3601 / GB/T 3452
20	26	3	NBR 70	-30 to +110 C	ISO 3601 / GB/T 3452
25	33	4	NBR 70	-30 to +110 C	ISO 3601 / GB/T 3452
30	38	4	NBR 70	-30 to +110 C	ISO 3601 / GB/T 3452
40	50	5	NBR 70	-30 to +110 C	ISO 3601 / GB/T 3452
50	60	5	NBR 70	-30 to +110 C	ISO 3601 / GB/T 3452
60	72	6	NBR 70	-30 to +110 C	ISO 3601 / GB/T 3452
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Inside the plant

Manufactured in our own plant

This part is cold-formed, threaded, heat-treated and finished in-house. The stages below are where its class and finish are actually decided.

1.



01

Cold heading

Wire rod is drawn to size and cold-formed into blanks. Forming rather than cutting keeps the grain flow continuous around the head, which is where a bolt is most likely to fail.

Head dimensions and under-head radius checked at set-up and per shift.



2.

02

Thread rolling

Threads are rolled between hardened dies rather than cut. Rolled threads are stronger in fatigue than cut threads and hold pitch and flank angle far more consistently across a batch.

Go / no-go ring gauges to ISO 965 tolerance class 6g.

3.



03

Heat treatment

Quench-and-temper brings carbon and alloy steel to the property class ordered — 8.8, 10.9 or 12.9 — with the furnace charge tracked so a finished lot can be traced back to it.

Core hardness and tensile tested per lot to ISO 898-1.

4.



04

Surface treatment

Zinc, zinc-nickel, hot-dip galvanizing, black oxide, phosphate and Dacromet, selected against the service environment rather than against the price list.

Coating thickness and neutral salt spray hours to ISO 9227.

Frequently Asked Questions

Are PTFE O-Ring Seal — ISO / DIN (Series 159) magnetic?

PTFE O-Ring Seal — ISO / DIN (Series 159) are non-magnetic.

What corrosion resistance do PTFE O-Ring Seal — ISO / DIN (Series 159) offer?

PTFE O-Ring Seal — ISO / DIN (Series 159) provide near-universal chemical resistance; no elastic recovery, so it is used as a back-up or energised seal with a service range of approx. -200 °C to +260 °C.

When should I move from polytetrafluoroethylene (thermoplastic, not an elastomer) to class 8.8 for O-Ring Seal — ISO / DIN (Series 159)?

Step up to class 8.8 when the joint preload approaches the proof load of the current class. The higher class adds preload at the same diameter, often saving size and weight.

Is PTFE prone to hydrogen embrittlement?

Class 10.9 and above can be susceptible to hydrogen embrittlement when electroplated. Specify post-plating baking, or use mechanical-zinc / zinc-flake finishes which avoid the cathodic plating step.

How do I request a quotation?

Use the technical drawing on this page to pick the exact configuration, then submit it with the quote form. We respond within one business day.

Related Pages

[View the full O-Ring Seal — ISO / DIN \(Series 159\) page](#)

More O-Ring Seal — ISO / DIN (Series 159) Guides

- [NBR \(Nitrile\) O-Ring Seal — ISO / DIN \(Series 159\)](#)
- [FKM \(Viton®-type\) O-Ring Seal — ISO / DIN \(Series 159\)](#)
- [EPDM O-Ring Seal — ISO / DIN \(Series 159\)](#)
- [Silicone \(VMQ\) O-Ring Seal — ISO / DIN \(Series 159\)](#)