

# M10X1.0 Slotted Round Nut Dimensions

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Fasteners Nuts Slotted Round Nut — GB/T 812 (Series 069) M10X1.0 Slotted Round Nut Dimensions

Nuts · GB/T 812

Controlling dimensions to GB/T 812, with spanner or drive size and tightening torque.

M10X1.0 Slotted Round Nut dimensions to GB/T 812: nut height 8 mm.

Nut height

8 mm

Figures are nominal values from the governing standard. Confirm against the tolerance class for your application before machining or ordering.



M10X1.0 Slotted Round Nut are manufactured to GB/T 812. This page lists the controlling dimensions for the M10X1.0 size together with the drive and the installation notes for this type.

## M10X1.0 Dimensional Row (GB/T 812)

| Size    | Pitch<br>(mm) | Outer diameter D<br>(mm) | Nut height m<br>(mm) | Slot width<br>(mm) | Slot depth<br>(mm) | Reference<br>standard |
|---------|---------------|--------------------------|----------------------|--------------------|--------------------|-----------------------|
| M10x1.0 | 1.0           | 18                       | 8                    | 3                  | 2                  | GB/T 812 / DIN 1804   |

## Spanner & Drive for M10X1.0 Slotted Round Nut — GB/T 812 (Series 069)

Drive geometry for M10X1.0 Slotted Round Nut — GB/T 812 (Series 069) is given by the row above; match the tool to the listed values.

## Common Applications for M10X1.0 Slotted Round Nut — GB/T 812 (Series 069)

M10X1.0 Slotted Round Nut — GB/T 812 (Series 069) are commonly specified for structural joints, flange connections and heavy equipment foundations.

## Installation Tips for M10X1.0 Slotted Round Nut — GB/T 812 (Series 069)

- At M10X1.0 the stretch in the bolt becomes the controlling factor — for critical joints, use angle-controlled or stretch-controlled tightening instead of pure torque.

## Mating Parts for M10X1.0

Pair M10X1.0 with the matching M10X1.0 bolt or screw, plus a M10X1.0 flat washer where required to distribute load on softer materials.

## Technical Drawing

Customize the parameters below — every spec field is editable, and the drawing redraws to match the values you choose.

Changing the size will snap the other fields to that size's standard values; you can then override any individual value.

Sends the selected values to the quote form below.

## Request a Quote

The form below follows the current technical drawing configuration. Change the drawing values above and the request details update automatically.

## Dimensions & Specifications (GB/T 812)

| Size     | Pitch<br>(mm) | Outer diameter D<br>(mm) | Nut height m<br>(mm) | Slot width<br>(mm) | Slot depth<br>(mm) | Reference<br>standard |
|----------|---------------|--------------------------|----------------------|--------------------|--------------------|-----------------------|
| M10x1.0  | 1.0           | 18                       | 8                    | 3                  | 2                  | GB/T 812 / DIN 1804   |
| M12x1.25 | 1.25          | 22                       | 8                    | 3                  | 2                  | GB/T 812 / DIN 1804   |
| M16x1.5  | 1.5           | 28                       | 8                    | 4                  | 2.5                | GB/T 812 / DIN 1804   |
| M20x1.5  | 1.5           | 34                       | 10                   | 4                  | 2.5                | GB/T 812 / DIN 1804   |
| M24x1.5  | 1.5           | 40                       | 10                   | 5                  | 3                  | GB/T 812 / DIN 1804   |
| M30x1.5  | 1.5           | 48                       | 12                   | 5                  | 3                  | GB/T 812 / DIN 1804   |
| M36x1.5  | 1.5           | 58                       | 12                   | 6                  | 3                  | GB/T 812 / DIN 1804   |
| M48x1.5  | 1.5           | 72                       | 15                   | 6                  | 4                  | GB/T 812 / DIN 1804   |
| M60x2.0  | 2.0           | 90                       | 18                   | 7                  | 4                  | GB/T 812 / DIN 1804   |
| M80x2.0  | 2.0           | 115                      | 20                   | 8                  | 5                  | GB/T 812 / DIN 1804   |
| M100x2.0 | 2.0           | 140                      | 22                   | 10                 | 5                  | GB/T 812 / DIN 1804   |

## Materials & Grades

Select a material class to see the grades we supply it in. Each designation is listed with its ISO/EN, AISI/SAE, JIS and GB equivalents.

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### Stainless Steel

#### Austenitic Stainless Steel

- A1 AISI 303 · SAE 303 · SUS303 · EN 1.4305 · X8CrNiS18-9
- A2 AISI 304 · SAE 304 · SUS304 · EN 1.4301 · X5CrNi18-10 · 06Cr19Ni10
- 304L AISI 304L · SUS304L · EN 1.4307 · X2CrNi18-9 · 022Cr19Ni10
- 302 AISI 302 · SUS302 · EN 1.4310
- 305 AISI 305 · SUS305 · EN 1.4303
- A4 AISI 316 · SAE 316 · SUS316 · EN 1.4401 · X5CrNiMo17-12-2 · 06Cr17Ni12Mo2

- 316L AISI 316L · SUS316L · EN 1.4404 · X2CrNiMo17-12-2 · 022Cr17Ni12Mo2
- 321 AISI 321 · SUS321 · EN 1.4541 · X6CrNiTi18-10
- 310 / 310S AISI 310 · AISI 310S · SUS310S · EN 1.4845
- 302HQ AISI 302HQ
- A3
- A5
- 347 AISI 347 · SUS347 · EN 1.4550 · X6CrNiNb18-10
- 309 / 309S AISI 309 · AISI 309S · SUS309S

### **Martensitic Stainless Steel**

- AISI 410 SUS410 · EN 1.4006 · X12Cr13 · 12Cr13
- AISI 420 SUS420J1 · SUS420J2 · EN 1.4021 · EN 1.4028 · 20Cr13 · 30Cr13
- AISI 431 SUS431 · EN 1.4057 · X17CrNi16-2
- C1
- C3
- C4
- AISI 440A
- AISI 440B
- AISI 440C SUS440C · EN 1.4125

### **Ferritic Stainless Steel**

- AISI 430 SUS430 · EN 1.4016 · X6Cr17 · 10Cr17
- F1
- AISI 434
- AISI 444

### **Precipitation-Hardening Stainless Steel**

- 17-4 PH AISI 630 · UNS S17400 · SUS630 · EN 1.4542 · X5CrNiCuNb16-4
- 15-5 PH UNS S15500
- 17-7 PH UNS S17700

### **Duplex and Super Duplex Stainless Steel**

- Duplex 2205 UNS S31803 · UNS S32205 · EN 1.4462
- Super Duplex 2507 UNS S32750 · EN 1.4410
- D2
- D4

- D6
- D8
- Lean Duplex 2101 UNS S32101
- Super Duplex S32760 UNS S32760 · EN 1.4501

## **Carbon Steel**

### **Low-Carbon Steel**

- SAE 1006
- SAE 1008
- SAE 1010
- SAE 1018
- SAE 1020
- Q195
- Q235
- SAE 1012
- SAE 1015
- Q215
- ML08
- ML08AI
- ML10
- ML15
- ML20
- SWRCH6A
- SWRCH8A
- SWRCH10A
- SWRCH12A
- SWRCH15A
- SWRCH18A

### **Medium-Carbon Steel**

- SAE 1035
- SAE 1045
- S45C
- C45
- SAE 1030

- SAE 1040
- SAE 1050
- 30
- 35
- 40
- 45
- 50
- S35C
- S40C
- S50C
- C35
- C40

### **High-Carbon Steel**

- SAE 1060
- SAE 1070
- 65Mn
- SAE 1065
- SAE 1075
- SAE 1080
- SAE 1085
- SAE 1090
- SAE 1095
- 60
- 65
- 70
- 75
- 80
- 85

### **Cold-Heading Steel**

- SWRCH22A
- 10B21
- SWRCH22K
- SWRCH25K
- SWRCH30K

- SWRCH35K
- SWRCH40K
- ML20Mn
- ML25
- ML30
- ML35
- ML40
- 15B25

## **Alloy Steel**

### **Chromium Steel**

- 40Cr
- 45Cr
- AISI 5140
- SAE 5140
- AISI 5120
- SAE 5120
- SCr420
- SCr440

### **Chromium-Molybdenum Steel**

- 35CrMo
- 42CrMo
- AISI 4140
- SCM435
- SCM440
- 42CrMo4
- 30CrMo
- AISI 4130
- SAE 4130
- SAE 4140
- AISI 4142
- AISI 4145
- SCM415
- SCM420

- SCM445
- EN 1.7220
- EN 1.7225
- 25CrMo4
- 34CrMo4

### **Nickel-Chromium-Molybdenum Steel**

- AISI 4340
- SAE 4340
- 40CrNiMo
- SNCM439
- EN 1.6511
- 36CrNiMo4

### **Boron Alloy Steel**

- 10B22
- 10B21
- 15B21
- 15B25
- 20MnTiB
- 20Mn2B
- 35VB
- 40MnB

### **Bearing Steel**

#### **Bearing Steel**

- GCr15
- AISI 52100 SAE 52100 · UNS G52986
- SUJ2
- 100Cr6 EN 1.3505
- GCr15SiMn

## Spring Steel

### Carbon Spring Steel

- SAE 1065
- SAE 1070
- SAE 1075
- SAE 1080
- SAE 1095
- 65
- 70
- 75
- 80
- 65Mn

### Silicon-Manganese Spring Steel

- 60Si2Mn
- 60Si2MnA
- SUP6
- SUP7

### Chromium-Vanadium Spring Steel

- 50CrVA
- SAE 6150
- AISI 6150
- SUP10

### Stainless Spring Steel

- AISI 301
- SUS301
- EN 1.4310
- AISI 302
- AISI 304
- AISI 316
- 17-7 PH

## Aluminum and Aluminum Alloys

### Commercially Pure Aluminum

- 1050
- 1060
- 1070
- 1100

### 2xxx Series Aluminum

- 2024
- 2011
- 2014
- 2017

### 5xxx Series Aluminum

- 5052
- 5083
- 5754

### 6xxx Series Aluminum

- 6061
- 6061-T6
- 6063
- 6082
- 6082-T6

### 7xxx Series Aluminum

- 7075
- 7075-T6
- 7005
- 7050
- 7075-T73

## Brass

### Free-Cutting Brass

- C36000
- H62
- HPb59-1
- C3601
- C3602
- C3604
- CuZn36Pb3
- CuZn39Pb3
- EN CW614N
- EN CW617N
- H65

### Lead-Free Brass

- C69300
- C27450
- CW510L
- CW511L

### Naval Brass

- C46400
- CuZn39Sn1

## Bronze

### Silicon Bronze

- C65500
- C65100
- C65600

### Phosphor Bronze

- C51000
- C52100

- CuSn6
- CuSn8

### **Aluminum Bronze**

- C95400
- C95500
- C63000
- CuAl10Ni5Fe4

### **Copper**

#### **Copper**

- C11000
- T2
- C10100
- C10200
- C12200
- T1
- TU1
- TU2

### **Titanium and Titanium Alloys**

#### **Commercially Pure Titanium**

- Grade 2
- Grade 1
- Grade 3
- Grade 4
- TA1
- TA2
- TA3

#### **Alpha-Beta Titanium Alloys**

- Grade 5
- Ti-6Al-4V
- TC4

- UNS R56400

### **Low-Interstitial Grade**

- Grade 23
- Ti-6Al-4V ELI
- UNS R56407

### **Other Titanium Fastener Alloys**

- Ti-6Al-6V-2Sn
- Ti-6Al-2Sn-4Zr-2Mo
- Beta-C titanium
- Ti-10V-2Fe-3Al

## **Nickel and Nickel Alloys**

### **Commercially Pure Nickel**

- Nickel 200
- UNS N02200
- Nickel 201
- UNS N02201

### **Inconel Alloys**

- Inconel 625 UNS N06625
- Inconel 718 UNS N07718
- Inconel 600 UNS N06600
- Inconel 601 UNS N06601
- Inconel 686 UNS N06686
- Inconel X-750 UNS N07750

### **Monel Alloys**

- Monel 400 UNS N04400
- Monel K-500 UNS N05500

### **Hastelloy Alloys**

- Hastelloy C-276 UNS N10276
- Hastelloy C-22 UNS N06022

- Hastelloy B-2 UNS N10665
- Hastelloy B-3 UNS N10675
- Hastelloy X UNS N06002

### **Other Nickel Alloys**

- Alloy 20 UNS N08020
- Alloy 625
- Alloy 718
- Alloy 825 UNS N08825
- Alloy 925 UNS N09925

## **Iron-Nickel and High-Temperature Alloys**

### **A286**

- A-286
- UNS S66286
- EN 1.4980

### **Invar**

- Invar 36
- Alloy 36
- UNS K93600
- FeNi36

### **Alloy 42**

- Alloy 42
- UNS K94100
- FeNi42

## **Tool Steel and Specialty Hardened Steel**

### **Tool Steel and Specialty Hardened Steel**

- AISI D2
- AISI H13
- SKD11
- Cr12MoV

- AISI O1
- AISI A2
- AISI S7
- SKD61
- 9CrSi

## Structural and Construction Steel

### Structural and Construction Steel

- ASTM A36
- Q235B
- Q355B
- S355JR
- Q235C
- Q355C
- S235JR
- S275JR
- S355J2

Inside the plant

## Manufactured in our own plant

This part is cold-formed, threaded, heat-treated and finished in-house. The stages below are where its class and finish are actually decided.

1.



01

### **Cold heading**

Wire rod is drawn to size and cold-formed into blanks. Forming rather than cutting keeps the grain flow continuous around the head, which is where a bolt is most likely to fail.

Head dimensions and under-head radius checked at set-up and per shift.



2.

02

## Thread rolling

Threads are rolled between hardened dies rather than cut. Rolled threads are stronger in fatigue than cut threads and hold pitch and flank angle far more consistently across a batch.

Go / no-go ring gauges to ISO 965 tolerance class 6g.

3.



03

### Heat treatment

Quench-and-temper brings carbon and alloy steel to the property class ordered — 8.8, 10.9 or 12.9 — with the furnace charge tracked so a finished lot can be traced back to it.

Core hardness and tensile tested per lot to ISO 898-1.

4.



04

## Surface treatment

Zinc, zinc-nickel, hot-dip galvanizing, black oxide, phosphate and Dacromet, selected against the service environment rather than against the price list.

Coating thickness and neutral salt spray hours to ISO 9227.

## Frequently Asked Questions

Should M10X1.0 Slotted Round Nut — GB/T 812 (Series 069) be tightened by torque or by angle?

For critical structural joints at M10X1.0, angle-controlled or stretch-controlled tightening is more repeatable than pure torque — the friction scatter at large diameters can dominate the torque signal.

What grip range is typical for M10X1.0 structural bolts?

Grip ranges are highly application-dependent at M10X1.0. As a guide, choose a length that gives at least 1× the thread diameter engagement in the nut plus 2-3 thread pitches projecting.

What is the height of an M10X1.0 nut?

The nominal height of a style-1 ISO 4032 M10X1.0 nut is in the spec table on this page. Style-2 (thick) is approximately 1.1× this height; thin (ISO 4035 / DIN 439) is approximately 0.5×.

How do I request a quotation?

Use the technical drawing on this page to pick the exact configuration, then submit it with the quote form. We respond within one business day.

## Related Pages

[View the full Slotted Round Nut — GB/T 812 \(Series 069\) page](#)