ISO 15 Deep Groove Ball Bearing Specification

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ISO 15 specifies the dimensions and tolerances for deep groove ball bearing. The full dimensional table is reproduced below, followed by the DIN, ISO and ASME parts that match or supersede it.

Standard

ISO 15

Product

Deep Groove Ball Bearing — ISO / DIN (Series 118)

Governing standards

ISO / DIN

Equivalence between national standards is dimensional, not always metallurgical. Check the property class separately when substituting.

ISO 15 is the standard cited for deep groove ball bearing. This page sets out what the standard controls for this part, reproduces the dimensional table supplied against it, and notes the related designations referenced on drawings.

ISO 15 — Scope

ISO 15 is "Rolling bearings — Radial bearings — Boundary dimensions, general plan".

Tolerance & Product Grades

ISO 15 does not divide deep groove ball bearing — iso / din (series 118) into product grades. Tolerances are given as limits on the individual dimensions in the table.

Where a general-tolerance class is cited on the drawing instead, it applies to the dimensions not otherwise toleranced.

Dimensions Specified by ISO 15

Bore d (mm)	Outer diameter D (mm)	Width B (mm)	Dynamic load C (kN)	Limit speed
10	30	9	5.1	32000
12	32	10	6.95	28000
15	35	11	7.65	24000
17	40	12	9.56	22000
20	47	14	12.7	18000
25	52	15	14.0	16000
30	62	16	19.5	13000
35	72	17	25.5	11000
40	80	18	30.7	10000
45	85	19	33.2	9500
50	90	20	35.1	9000
60	110	22	52.7	7500

Companion Standards

ISO 15 controls the geometry of deep groove ball bearing — iso / din (series 118). Surface finish is governed by separate finish standards such as ISO 4042 for electroplating, and corrosion testing by ISO 9227 (neutral salt spray). Mechanical performance is set by the documents specific to this part family — ISO 898-1 and ISO 898-2 apply to bolts, screws, studs and nuts, and not here.

When to Specify ISO 15

Choose ISO 15 for international engineering work and OEM supply where ISO standards are the contractual reference. It is the default modern specification for deep groove ball bearing — iso / din (series 118).

Custom manufacturing · Made to drawing

Need a bearing & bushing to this standard in a non-standard size?

Parts built to ISO 15 are already in the catalog, so a special is usually a variation on existing tooling rather than a new design — which is what keeps the cost down.

Minimum order from 2,000 pieces; samples within 7 days of drawing approval.

Custom bearing & bushing manufacturing

(https://engineeringhardware.com/custom/bearings/)

(https://engineeringhardware.com/custom/bearings/)

Send a drawing (https://engineeringhardware.com/custom/bearings/#rfq)

Technical Drawing

Customize the parameters below — every spec field is editable, and the drawing redraws to match the values you choose. Changing the size will snap the other fields to that size's standard values; you can then override any individual value.

Dimensioned line drawing of 10 Deep Groove Ball Bearing — ISO / DIN (Series 118). Side view and top view, drawn to the dimensions in the table below and redrawn for any size selected.

Opens a short step to confirm the exact specification before you enter contact details.

Request a Quote

Click “Request this configuration” under the drawing to confirm the exact specification, then add your contact details. You can also send the request without a specification — but only an accurate selection gets an accurate quote.

Dimensions & Specifications (ISO / DIN)

Bore d (mm)	Outer diameter D (mm)	Width B (mm)	Dynamic load C (kN)	Limit speed
10	30	9	5.1	32000
12	32	10	6.95	28000
15	35	11	7.65	24000
17	40	12	9.56	22000
20	47	14	12.7	18000
25	52	15	14.0	16000
30	62	16	19.5	13000
35	72	17	25.5	11000
40	80	18	30.7	10000
45	85	19	33.2	9500
50	90	20	35.1	9000
60	110	22	52.7	7500

Materials & Grades

Select a material class to see the grades we supply it in. Each designation is listed with its ISO/EN, AISI/SAE, JIS and GB equivalents.

Stainless Steel

Carbon Steel 66

Alloy Steel 41

Bearing Steel 5

Spring Steel 25

Aluminum and Aluminum Alloys 21

Brass 17

Bronze 11

Copper 8

Titanium and Titanium Alloys 18

Nickel and Nickel Alloys 22

Iron-Nickel and High-Temperature Alloys 10

Tool Steel and Specialty Hardened Steel 9

Structural and Construction Steel 9

Stainless Steel

Austenitic Stainless Steel

A1
AISI 303 · SAE 303 · SUS303 · EN 1.4305 · X8CrNiS18-9

A2
AISI 304 · SAE 304 · SUS304 · EN 1.4301 · X5CrNi18-10 · 06Cr19Ni10

304L
AISI 304L · SUS304L · EN 1.4307 · X2CrNi18-9 · 022Cr19Ni10

302
AISI 302 · SUS302 · EN 1.4310

305
AISI 305 · SUS305 · EN 1.4303

A4
AISI 316 · SAE 316 · SUS316 · EN 1.4401 · X5CrNiMo17-12-2 · 06Cr17Ni12Mo2

316L
AISI 316L · SUS316L · EN 1.4404 · X2CrNiMo17-12-2 · 022Cr17Ni12Mo2

321
AISI 321 · SUS321 · EN 1.4541 · X6CrNiTi18-10

310 / 310S
AISI 310 · AISI 310S · SUS310S · EN 1.4845

302HQ
AISI 302HQ

A3

A5

347
AISI 347 · SUS347 · EN 1.4550 · X6CrNiNb18-10

309 / 309S
AISI 309 · AISI 309S · SUS309S

Martensitic Stainless Steel

AISI 410
SUS410 · EN 1.4006 · X12Cr13 · 12Cr13

AISI 420
SUS420J1 · SUS420J2 · EN 1.4021 · EN 1.4028 · 20Cr13 · 30Cr13

AISI 431
SUS431 · EN 1.4057 · X17CrNi16-2

C1

C3

C4

AISI 440A

AISI 440B

AISI 440C
SUS440C · EN 1.4125

Ferritic Stainless Steel

AISI 430
SUS430 · EN 1.4016 · X6Cr17 · 10Cr17

F1

AISI 434

AISI 444

Precipitation-Hardening Stainless Steel

17-4 PH
AISI 630 · UNS S17400 · SUS630 · EN 1.4542 · X5CrNiCuNb16-4

15-5 PH
UNS S15500

17-7 PH
UNS S17700

Duplex and Super Duplex Stainless Steel

Duplex 2205
UNS S31803 · UNS S32205 · EN 1.4462

Super Duplex 2507
UNS S32750 · EN 1.4410

D2

D4

D6

D8

Lean Duplex 2101
UNS S32101

Super Duplex S32760
UNS S32760 · EN 1.4501

Carbon Steel

Low-Carbon Steel

SAE 1006

SAE 1008

SAE 1010

SAE 1018

SAE 1020

Q195

Q235

SAE 1012

SAE 1015

Q215

ML08

ML08Al
ML10
ML15
ML20
SWRCH6A
SWRCH8A
SWRCH10A
SWRCH12A
SWRCH15A
SWRCH18A

Medium-Carbon Steel

SAE 1035
SAE 1045
S45C
C45
SAE 1030
SAE 1040
SAE 1050
30
35
40
45
50
S35C
S40C
S50C
C35

C40

High-Carbon Steel

SAE 1060
SAE 1070
65Mn
SAE 1065
SAE 1075
SAE 1080
SAE 1085
SAE 1090
SAE 1095
60
65
70
75
80
85

Cold-Heading Steel

SWRCH22A
10B21
SWRCH22K
SWRCH25K
SWRCH30K
SWRCH35K
SWRCH40K

ML20Mn
ML25
ML30
ML35
ML40
15B25

Alloy Steel

Chromium Steel

40Cr
45Cr
AISI 5140
SAE 5140
AISI 5120
SAE 5120
SCr420
SCr440

Chromium-Molybdenum Steel

35CrMo
42CrMo
AISI 4140
SCM435
SCM440
42CrMo4
30CrMo

AISI 4130
SAE 4130
SAE 4140
AISI 4142
AISI 4145
SCM415
SCM420
SCM445
EN 1.7220
EN 1.7225
25CrMo4
34CrMo4

Nickel-Chromium-Molybdenum Steel

AISI 4340
SAE 4340
40CrNiMo
SNCM439
EN 1.6511
36CrNiMo4

Boron Alloy Steel

10B22
10B21
15B21
15B25
20MnTiB
20Mn2B

35VB

40MnB

Bearing Steel

Bearing Steel

GCr15

AISI 52100
SAE 52100 · UNS G52986

SUJ2

100Cr6
EN 1.3505

GCr15SiMn

Spring Steel

Carbon Spring Steel

SAE 1065

SAE 1070

SAE 1075

SAE 1080

SAE 1095

65

70

75

80

65Mn

Silicon-Manganese Spring Steel

60Si2Mn
60Si2MnA
SUP6
SUP7

Chromium-Vanadium Spring Steel

50CrVA
SAE 6150
AISI 6150
SUP10

Stainless Spring Steel

AISI 301
SUS301
EN 1.4310
AISI 302
AISI 304
AISI 316
17-7 PH

Aluminum and Aluminum Alloys

Commercially Pure Aluminum

1050
1060
1070
1100

2xxx Series Aluminum

- 2024
- 2011
- 2014
- 2017

5xxx Series Aluminum

- 5052
- 5083
- 5754

6xxx Series Aluminum

- 6061
- 6061-T6
- 6063
- 6082
- 6082-T6

7xxx Series Aluminum

- 7075
- 7075-T6
- 7005
- 7050
- 7075-T73

Brass

Free-Cutting Brass

- C36000
- H62
- HPb59-1
- C3601
- C3602
- C3604
- CuZn36Pb3
- CuZn39Pb3
- EN CW614N
- EN CW617N
- H65

Lead-Free Brass

- C69300
- C27450
- CW510L
- CW511L

Naval Brass

- C46400
- CuZn39Sn1

Bronze

Silicon Bronze

- C65500
- C65100
- C65600

Phosphor Bronze

- C51000
- C52100
- CuSn6
- CuSn8

Aluminum Bronze

- C95400
- C95500
- C63000
- CuAl10Ni5Fe4

Copper

Copper

- C11000
- T2
- C10100
- C10200
- C12200
- T1

TU1
TU2

Titanium and Titanium Alloys

Commercially Pure Titanium

Grade 2
Grade 1
Grade 3
Grade 4
TA1
TA2
TA3

Alpha-Beta Titanium Alloys

Grade 5
Ti-6Al-4V
TC4
UNS R56400

Low-Interstitial Grade

Grade 23
Ti-6Al-4V ELI
UNS R56407

Other Titanium Fastener Alloys

Ti-6Al-6V-2Sn
Ti-6Al-2Sn-4Zr-2Mo

Beta-C titanium

Ti-10V-2Fe-3Al

Nickel and Nickel Alloys

Commercially Pure Nickel

Nickel 200

UNS N02200

Nickel 201

UNS N02201

Inconel Alloys

Inconel 625
UNS N06625

Inconel 718
UNS N07718

Inconel 600
UNS N06600

Inconel 601
UNS N06601

Inconel 686
UNS N06686

Inconel X-750
UNS N07750

Monel Alloys

Monel 400
UNS N04400

Monel K-500
UNS N05500

Hastelloy Alloys

Hastelloy C-276
UNS N10276

Hastelloy C-22
UNS N06022

Hastelloy B-2
UNS N10665

Hastelloy B-3
UNS N10675

Hastelloy X
UNS N06002

Other Nickel Alloys

Alloy 20
UNS N08020

Alloy 625

Alloy 718

Alloy 825
UNS N08825

Alloy 925
UNS N09925

Iron-Nickel and High-Temperature Alloys

A286

A-286

UNS S66286

EN 1.4980

Invar

Invar 36
Alloy 36
UNS K93600
FeNi36

Alloy 42

Alloy 42
UNS K94100
FeNi42

Tool Steel and Specialty Hardened Steel

Tool Steel and Specialty Hardened Steel

AISI D2
AISI H13
SKD11
Cr12MoV
AISI O1
AISI A2
AISI S7
SKD61
9CrSi

Structural and Construction Steel

Structural and Construction Steel

ASTM A36

Q235B
Q355B
S355JR
Q235C
Q355C
S235JR
S275JR
S355J2

Applications & Industries

Deep Groove Ball Bearing are bought for a small number of well-defined jobs. These are the ones we ship them for. Stocked from 10 to 60 (bore diameter).

Industries that specify Deep Groove Ball Bearing

Conveyors & handling **Rollers, idlers and drive shafts.**

Pumps, fans & motors **Shaft support with defined life and lubrication.**

Power transmission **Supporting rotating shafts under radial and axial load.**

Typical applications

- **carrying radial and axial load in a housing**
- **supporting a rotating shaft with low friction**

Full application guide: where Deep Groove Ball Bearing are used, how to specify them, and the cases they are wrong for (https://engineeringhardware.com/applications/cad-svg-118-ballbearing/)

Video: ISO 15 Deep Groove Ball Bearing Specification

(https://www.youtube.com/watch?v=iVDHmhi9H74)(https://www.youtube.com/watch?v=iVDHmhi9H74)

► Watch video: https://www.youtube.com/watch?v=iVDHmhi9H74(https://www.youtube.com/watch?v=iVDHmhi9H74)

Third-party video, selected automatically for this topic. It is not produced by Engineering Hardware and is not a specification source — use the tables on this page for dimensional data.

Inside the plant

Manufactured in our own plant

This part is cold-formed, threaded, heat-treated and finished in-house. The stages below are where its class and finish are actually decided.

01

Cold heading

Wire rod is drawn to size and cold-formed into blanks. Forming rather than cutting keeps the grain flow continuous around the head, which is where a bolt is most likely to fail.

Head dimensions and under-head radius checked at set-up and per shift.

02

Thread rolling

Threads are rolled between hardened dies rather than cut. Rolled threads are stronger in fatigue than cut threads and hold pitch and flank angle far more consistently across a batch.

Go / no-go ring gauges to ISO 965 tolerance class 6g.

03

Heat treatment

Quench-and-temper brings carbon and alloy steel to the property class ordered — 8.8, 10.9 or 12.9 — with the furnace charge tracked so a finished lot can be traced back to it.

Core hardness and tensile tested per lot to ISO 898-1.

04

Surface treatment

Zinc, zinc-nickel, hot-dip galvanizing, black oxide, phosphate and Dacromet, selected against the service environment rather than against the price list.

Coating thickness and neutral salt spray hours to ISO 9227.

Frequently Asked Questions

What does ISO 15 specify for Deep Groove Ball Bearing — ISO / DIN (Series 118)?

ISO 15 specifies the dimensions and tolerances of deep groove ball bearing — iso / din (series 118). Material and property class are governed by separate documents.

Does ISO 15 specify the mechanical strength?

No. ISO 15 controls the dimensional requirements for deep groove ball bearing — iso / din (series 118). Mechanical performance is set by the documents specific to this part family — ISO 898-1 and ISO 898-2 apply to bolts, screws, studs and nuts, and not to this product.

Can I substitute ISO 15 for the corresponding DIN standard on a drawing?

On modern drawings the ISO standard is the master reference; the older DIN equivalent is a cross-reference. For most dimensional purposes the parts are interchangeable, but check tolerance grades and the head height — these are the most common points of divergence.

Which edition of ISO 15 does this table follow?

The table reproduces the dimensions we supply deep groove ball bearing — iso / din (series 118) to. We do not publish an edition year against it, so where the edition is contractually significant, cite the edition you require on the enquiry and we will confirm it against the table before quoting.

How do I request a quotation?

Use the technical drawing on this page to pick the exact configuration, then submit it with the quote form. We respond within one business day.

Related Pages

View the full Deep Groove Ball Bearing — ISO / DIN (Series 118) page (https://engineeringhardware.com/fastener/cad-svg-118-ballbearing/)

More Deep Groove Ball Bearing — ISO / DIN (Series 118) Guides

- **GB/T 276 Deep Groove Ball Bearing — ISO / DIN (Series 118) (https://engineeringhardware.com/guide/standard/gb-t-276-cad-svg-118-ballbearing/)**